

“Mask Preview Replication” Layer Is On — Turn Off Before Submission
Replication Instructions Layer — Turn Off Before Submission

Page size: 123 mm (4.84”) x 123 mm (4.84”)

Document Color Mode:
CMYK, Grayscale or Spots
(Up to 4 Colors including White)

Resolution for images: 300 ppi.

Printable area:
24 mm (0.945”) to 116 mm (4.567”)



USING THIS TEMPLATE:

Place art, text and new layers
on or below “ARTWORK” layer.

Always embed image files.

Image resolution should be 300 ppi.

If art extends to the edge of the print
area add art slightly beyond the print
area for misalignment issues

Use “Mask Preview” and
“Instructions” Layers while
designing only, turn off for print file.

**To Create Final File
For Replication**

1. Save File
2. Delete unused layers and objects.
Check that all images are embedded.
3. Convert all text to curves:
Select (menu), Objects, Text Objects...
Type (menu), Create Outlines.

3. “Save As” using name with “Curves”
at end.

5. Turn OFF “instructions” and “Mask
Preview” layer.

Be sure your choice of registration style
layer is turned ON. Leave information
(ink) to the center of disk and outside
print area as bleed.

No other circles or lines used for
guides should remain.

6. Save As a Pdf. file.

Disk Description For Replication

Inner white circle = Hole in disk

Dark Inner ring next out from hole =
Inner unprinted clear area

Medium Gray inner ring = Clear area
on disk out to stacking ring (will print
translucent without a white flood)

Lighter Gray Inner ring = Mirror Band
(slight change in look depending on the
amount of ink coverage)

Large White area = always printable

Dark Gray outer ring = Disk unprinted

Any halftones lighter than 15% may not print, and any halftones darker than 90% may appear as a solid.
Colors will appear darker (smaller contrast) without a white flood (especially halftones).
Text can be no smaller than 6 pts (6 pt. bold when reversed).
Text should be at least 3mm (1/8”) from the edge of the printed area.
Make sure all Photoshop files are in CMYK or Grayscale mode.