

**"Mask Preview Replication" Layer Is On — Turn Off Before Submission  
Replication Instructions Layer — Turn Off Before Submission**

Page size: 123 mm (4.84") x 123 mm (4.84")

Document Color Mode:  
CMYK, Grayscale or Spots  
(Up to 4 Colors including White)

Resolution for images: 300 ppi.

Printable area:  
24 mm (0.945") to 116 mm (4.567")



To Create Final File  
For Replication

1. Save File
2. Delete unused layers and objects.  
Check that all images are embedded.
3. Convert all text to curves:  
Select (menu), Objects, Text Objects...  
Type (menu), Create Outlines.
3. "Save As" using name with "Curves" at end.
5. Turn OFF "instructions" and "Mask Preview" layer.

Be sure your choice of registration style layer is turned ON. Leave information (ink) to the center of disk and outside print area as bleed.  
No other circles or lines used for guides should remain.

6. Save As a Pdf file.



Any halftones lighter than 15% may not print, and any halftones darker than 90% may appear as a solid.  
Colors will appear darker (smaller contrast) without a white flood (especially halftones).  
Text can be no smaller than 6 pts (6 pt. bold when reversed).  
Text should be at least 3mm (1/8") from the edge of the printed area.  
Make sure all Photoshop files are in CMYK or Grayscale mode.

**USING THIS TEMPLATE:**

Place art, text and new layers on or below "ARTWORK" layer.  
Always embed image files.  
Image resolution should be 300 ppi.  
If art extends to the edge of the print area add art slightly beyond the print area for misalignment issues  
Use "Mask Preview" and "Instructions" Layers while designing only, turn off for print file.

**Disk Description For Replication**

Inner white circle = Hole in disk  
Dark Inner ring next out from hole = Inner unprinted clear area  
Medium Gray inner ring = Clear area on disk out to stacking ring (will print translucent without a white flood)  
Lighter Gray inner ring = Mirror Band (slight change in look depending on the amount of ink coverage)  
Large White area = always printable  
Dark Gray outer ring = Disk unprinted