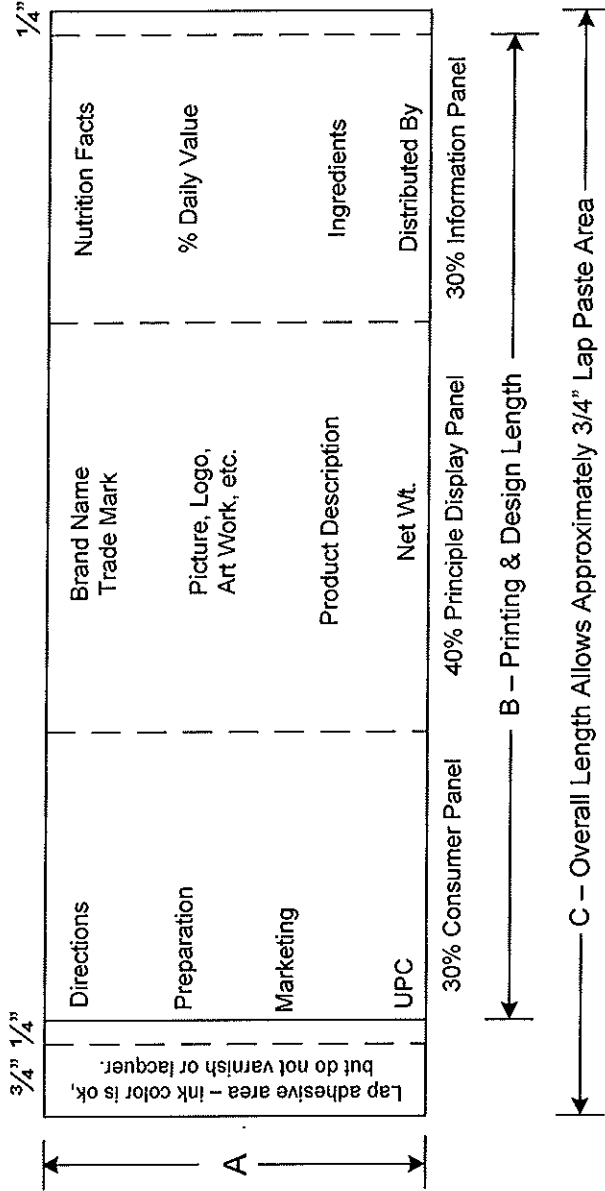
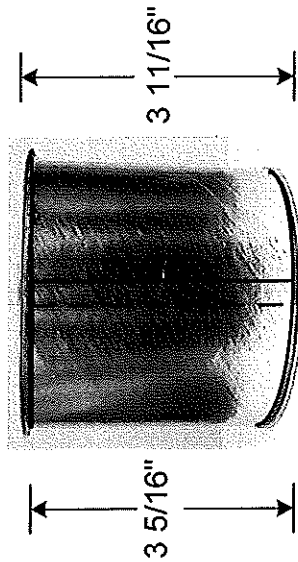


SAMPLE LABEL LAYOUT (PRINTED SIDE UP) - CANS

PAPER: 80# coated – horizontal grain.
 COLOR: ink color on entire label is ok, start "TYPE" 1 inch from left hand side, end "TYPE" 1/4 inch from right hand side.
 LAP: 3/4 inch from left hand side of label, please do not varnish or lacquer.



Illustrated above are the dimensions of a sealed 401 x 311 can with a label applied. Label width for all metal and composite (fiber) cans should be approximately 3/8" shorter than the overall can height. This allows approximately 1/8" label clearance between can seams. This close tolerance requires label printers to very closely control the label cutting of each bundle to the exact dimensions. Bundles should be wrapped to lay flat in bundles of uniform count.

LAYOUT CODING	401 X 311	401 X 411	401 X 509	401 X 603	401 X 700	502 X 504	502 X 512	502 X 604	502 X 610	502 X 808	502 X 904	603 X 700
A - WIDTH	3 5/16"	4 5/16"	5 3/16"	5 13/16"	6 5/8"	4 7/8"	5 3/8"	5 7/8"	6 1/4"	8 1/8"	8 7/8"	6 5/8"
B - PRINTING & DESIGN LENGTH	12"	12"	12"	12"	12"	15 1/2"	15 1/2"	15 1/2"	15 1/2"	15 1/2"	15 1/2"	18 5/8"
C - OVERALL LENGTH	13 1/4"	13 1/4"	13 1/4"	13 1/4"	13 1/4"	16 3/4"	16 3/4"	16 3/4"	16 3/4"	16 3/4"	16 3/4"	19 7/8"