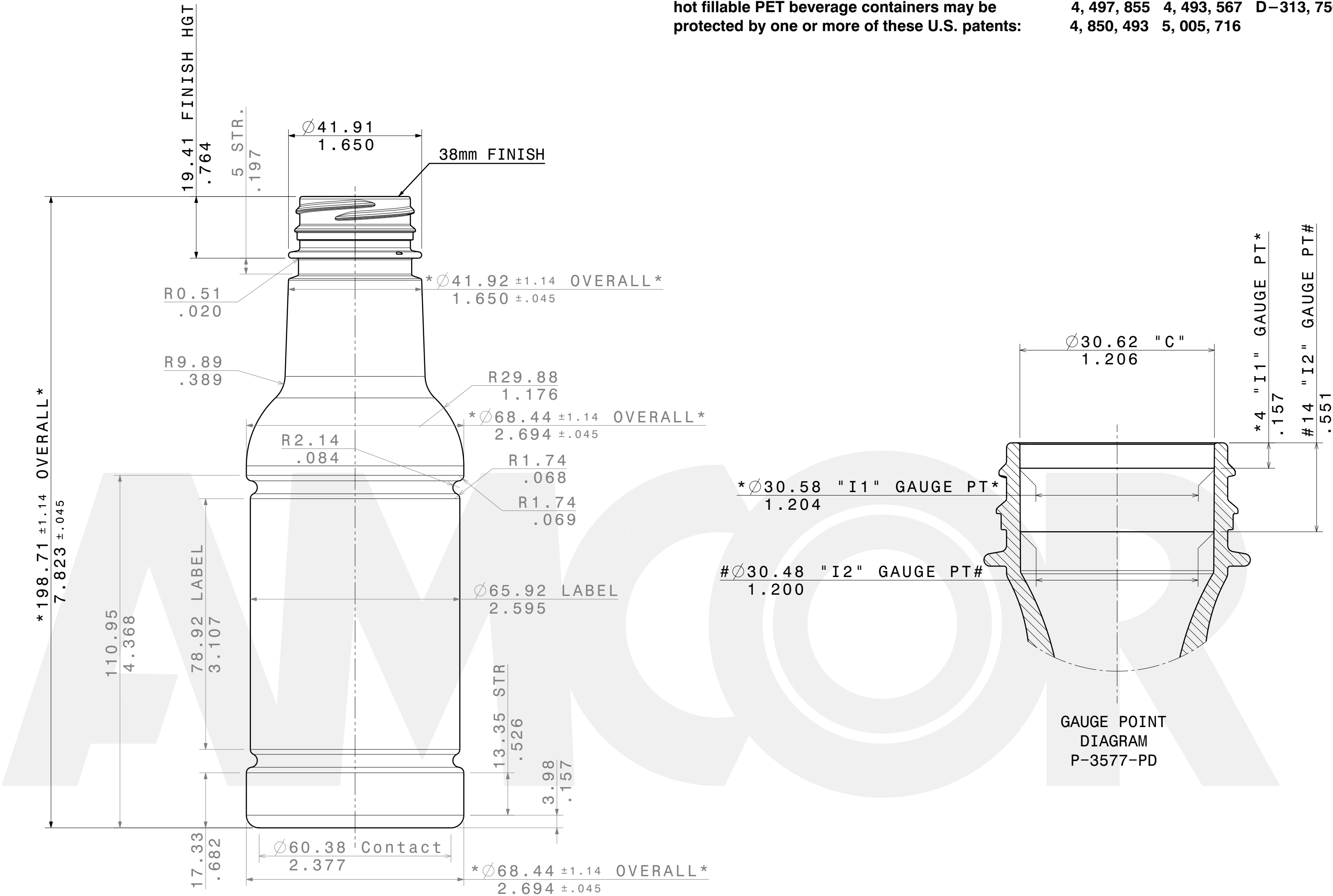


Features or characteristics of AMCOR PET Packaging hot fillable PET beverage containers may be protected by one or more of these U.S. patents:

4, 418, 882 4, 493, 566 D-300, 805
4, 497, 855 4, 493, 567 D-313, 750
4, 850, 493 5, 005, 716



- Notes:
1. Dimensions are nominal in millimeters/inches.
 2. The "As Delivered" specifications apply to containers at the time of delivery to the customer. This assumes that the bottles have been produced, stored, and transported in accordance with agreed Good Manufacturing Practices as defined in SOP-008 and associated standards.
 3. The dimensional tolerances to be applied to all height dimensions are the same as the tolerance applied to the Overall Height of the container.
 4. The dimensional tolerances to be applied to all diameter, width and thickness dimensions are the same as the tolerance applied to the major diameter or width of the container.
 5. Overflow is based on the target capacity of water at its density when heated to 85°C / 185°F, incorporating headspace, tolerances, and expected water loss over shelf life.
 6. Minimum fill level: Bottom of support flange.
 7. Recommended fill temperature: 85°C / 185°F.
 8. The weight shown in the drawing is based on the design weight of the preferred preform. Actual weights may vary if other suitable preforms are used.
 9. Toleranced dimensions marked with "*" are used in ongoing manufacturing control and those marked with "#" are used only for initial qualification


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Capacity Specification		
Overflow Capacity		500 ± 11 ml
or Capacity Tolerances		
Fresh	Individual	Average
Fill Point Capacity		
Overflow Capacity		
Aged	Individual	Average
Fill Point Capacity		
Overflow Capacity		
As Delivered	Individual	Average
Fill Point Capacity		
Overflow Capacity		

Additional Information		
Projected Area @ P/L: sq.cm	Min.Half Length: 234.839 mm	Max. Half Length: 237.508 mm
Volume & Weight Information		
Calculated Overflow Capacity: 504 ml	Calculated Fill Line Capacity: ml	
Total Mat'l Vol.: 26.699 cc	Material: PET	Container Target Weight: 37.0 gm
Mat'l Vol in Cont Body: 21.079 cc	As Blown Density: 1.371 gm/cc	Container Body Weight: 28.9 gm
Mat'l Vol.in Finish: 5.62 cc	Finish Density: 1.335 gm/cc	Finish Weight: 7.8 gm
Mat'l Vol in Preform Body: cc	Amorphous Density: gm/cc	Preform Body Weight N.T.E gm
Surface Area Below Neck Finish: 403.36 sq.cm		Avg. Wall Thickness: .020" / 0.52 mm

Drawing Information		
Preform Drawing: P-3577-PD	Finish Drawing: F-3220-PD	Reference Drawing: C-3935-ES4-C
Date: 05MAY06	Drawn By: BWC	Customer:

Title: 16oz Powerflex Stock Longneck

Drawing Type: Engineering Sketch		 <hr/> PET PACKAGING 10521 S. Hwy M-52, - Manchester, MI 48158
Drawing Number:	Rev.	
C C-3935-ES6	A	

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